

Garant

Indexable insert for turning CC.T 060204, for finish machining, Grade: HB7140-2

**Order data**

Order number	260052 HB7140-2
GTIN	4067263315476
Item class	21G

Technical description

Grade	HB7140-2
Coating	coated
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
ISO code indexable insert	CCMT060204
Cutting speed v_c main application	70 - 230 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	heavily interrupted

Corner radius	0.4 mm
Main application	M
Chip breaker	VS
Number of changes/inserts	2
Type of product	Indexable insert for turning